A25_Jurnal_Quality Analysis by Indah Aprilianasari

Submission date: 30-May-2023 03:00PM (UTC+0700) Submission ID: 2105100464 File name: A25_Jurnal_Quality_Analysis_1.pdf (379.03K) Word count: 4258 Character count: 21817 TiBuana Journal of applied Industrial Engineering-University of PGRI Adi Buana p-ISSN 2622-2027

e-ISSN 2622-2035

QUALITY ANALYSIS OF GOODS DELIVERY SERVICE USING SIX SIGMA APPROACH IN PT. KAMADJAJA LOGISTICS SURABAYA

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Abstract

Complaints within the company are often found in service companies because of the complexity of the activities in the service company. Speed and accuracy are important for freight forwarding companies. The purpose of quality control is to reduce complaints (defects) and even achieve zero defects. The focus of this research is to analyze the service attributes that need to be developed by PT Kamadjaj Surabaya with the Six Sigma method. The results of this study indicate that the quality of service has not been maximized which is still far from the level of 6 sigma with DPMO 3.4 for that service needs to be improved. This is indicated from the results of measurements with the six sigma method showing an average performance score of 3.74; expectation score of 4.90; gap -1,16; satisfaction level is 76.37%, DPMO value is 251733, and sigma level is 2.25. It becomes the dominant attribute that causes customer dissatisfaction.

Keywords: Quality, Consumer satisfaction, Six Sigma, Kamadjaja Surabaya

I. INTRODUCTION

PT. SPIL (Salam Pasific Indonesia) is one of the largest shipping companies in Indonesia which used to only operate in the shipping sector, but currently has opened a subsidiary engaged in the EMKL (Sea Cargo Expedition) field. To maintain existence and be able to compete with new entrants, companies must improve the quality of service so that customers do not switch to other companies.

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According to Nugroho and Priarta, 2011), one way to win the competition is that companies must be able to provide satisfaction to their customers, for example by providing better quality products, cheaper prices, and better services than competitors.

The meaning of satisfaction itself, according to Kotler and Keller (2013)is someone's happy or disappointed feelings that arise after comparing the performance (or results) of the product thought to the expected performance (or results). If performance fails to meet expectations, resulting in consumers feeling dissatisfied, if performance is in line with expectations, then consumers will be satisfied, and if performance exceeds expectations, then consumers will feel very satisfied.

In the face of competition, companies must be able to provide quality products or services, both in terms of price and speed of service. Consumers who are satisfied with the services provided will have implications for the creation of customer loyalty, so they will not switch to competitor service products. However, if this is not fulfilled, their loyalty will be lost so that they will switch to buy competitors' products or services. Dissatisfaction will have implications for the decline in sales, thereby reducing profits or even losses for the company.

PT. Kamadjaja Surabaya, which has several business branches in the city of Surabaya, seems to still have shortcomings in terms of service. This is evidenced by complaints from consumers such as delays in picking up goods, delays in delivery of goods, time of moving goods from containers to the

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p-ISSN 2622-2027 *e*-ISSN 2622-2035

recipient warehouse for a long time, due to lack of unloading labor, the number of items damaged in moving from container to warehouse, lack of employee attention, to the inability of employees to provide satisfying answers to customers.

Based on these problems, the researchers tried to find the main problems and the solution at Klog Surabaya which is one of the business branches of PT. Kamadjaja Logistics. The focus of this research is to analyze the service attributes that need to be developed by PT. Kamadjaja Surabaya with the Six Sigma method. Six Sigma was chosen because it is a quality improvement analysis method oriented to world class quality, namely with level 6 sigma or 3.4 DPMO (Defect per Million Opportunity). Here the author also cites scientific papers from Prasetyo (2018) who have helped PT TIKI JNE Bandar Lampung city, in finding what factors can improve the quality of their services.

The purpose of this study is to find out what factors most influence the decline in service quality, as well as screening the quality of the company as a whole.

II. LITERATURE REVIEW

This research will really be emphasized to discuss about quality because it is the key to winning competition in the market. If the company is able to provide quality products, indirectly they also have built a foundation of customer satisfaction values.

Sunyoto (2012) states that quality is a measure to assess that a product or service has a use value as desired or in other words a product or service is deemed to have quality if it functions or has a use value as desired. 1. Definition of Service

Service is an activity offered by service providers to consumers, can be

in the form of objects and other objects, this was written by Lovelock and Wirtz (2011: 37) which states, Services are economic activities offered by one party to another party. According to Sunvoto (2012) there are several definitions of services including those services as deeds (actions, procedures, activities); intangible processes and performance. Services are intangible (such as comfort, entertainment, speed, pleasure, and health) and perishable (services may not be stored as supplies that are ready to be sold or consumed when needed) services are created and consumed simultaneously.

- 2. Service of Characteristics
 - Kotler (2013) suggests that services have four main characteristics, namely:
- a. *Intangibility* : is an act, action, experience, process, performance (performance) or business that is abstract, cannot be seen, felt, smelled, heard or touched before being bought and consumed.
- b. *Inseparability* : Goods are usually produced first, then sold, then consumed. While services are generally sold first, then produced and consumed at the same time and place.
- c. *Variability* : Service varies greatly. Quality depends on who provides them and when and where quality of service is provided. Temporary demand makes it difficult to deliver consistent products.
- d. *Perishability* : service or service is a commodity that is not durable, cannot be stored for future reuse, resale or return.
- 3. Customers Satisfaction

The definition of customer satisfaction according to Brierley & MaDougall cited by Tjiptono (2011) is a measure of an organization's "total product" performance compared to a series of customer requirements. The basic principle underlying the importance of measuring customer

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p-ISSN 2622-2027 *e*-ISSN 2622-2035

satisfaction is "doing best what matters most to customers" (doing the best aspects, most important for customers "Kotler, Et, Al - quoted by Tjiptono (2011), four methods for measuring customer satisfaction :

- a. Complaints and suggestions systemb. Hire several ghost shopper who act
- as potential customers
- c. Lost customer analysis, contacting consumers who have stopped buying to make it an evaluation.
- d. Consumer satisfaction survey
- 4. Service Quality Methode

According to Fitzsimmons (2014: 166) argues that "Service quality can be known by comparing the perception of customers for service 6 hat are actually expected". Meanwhile, if the reality is less than expected, the service can be said to be of less quality, and if the reality is the same as expected, the service is satisfactory. Servgual consists of two parts, namely the Expectation and Perception Section. The expectations section expresses expectations within the buyer and that is what the standard guarantees to assess the quality of the company's services. while the Perception section, states the assessment of the services it receives.

Expectations and perceptions are measured by a scale consisting of 5 degrees of importance. Where the value of 1 states "strongly disagree" and number 5 states very much agree.

5. Six Sigma

Six Sigma is an organizational approach to eliminate irregularities and reduce waste in the process survey using a statistical science approach. Six Sigma is defined as a business improvement strategy to eliminate waste, reduce costs due to poor quality, and improve the effectiveness of all operations, so as to meet the needs and needs of consumers (Anthony and Banuelas in Syukron and Kholil, 2013).

The goal of Six Sigma is to reduce the number of customer experiences to three in a million (for the

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six sigma level). The six-sig methodology is used to obtain factual information about customer satisfaction (Dewi and Widiyanto, 2015). Whereas the measurement steps of the service quality improvement process are as follows:

- Definition Phase: defines process improvement and keeps the focus on customers and the company's strategy.
- b. Measurement phase: aims to measure current performance so that it can be compared with targets that have been set.
 - Measurement of expectations

$$Eij = \frac{\sum_{i=1}^{n} T E}{N}$$

Eij = expectation score on dimension j

TEij = customer expectation score of attribute i

Nj = number of respondents

Performance Measurement

$$Eij = \frac{\sum_{i=1}^{n} T E}{N}$$

Eij = expectation score on dimension j

TEij = customer expectation score of attribute i

Nj = number of respondents

- Gap Gap= Pij- Eij
- Satisfaction Level satisfaction level $= \frac{\text{Pij}}{E} \times 100\%$

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- Measurement of DPMO (Defect per Million Opportunity):

- sigma level : $S \qquad L = n$ $= \left(1\left(\frac{D}{100000}\right) + 1.5\right)$
- c. Analyze Phase : try to understand why the deviation occurs and look for reasons that cause the deviation or error
- d. Improve Phase : make a design solution (action plan) in improving, and improving the quality of sigma in processes that require improvement
- e. Control Phase : maintain the design of improvements that have been made so that it does not return to the original condition before the repair.
- 6. Previous Research

p-ISSN 2622-2027 *e*-ISSN 2622-2035

In 2018, Nokta made scientific works with the theme of improving the quality of services. He identified factors that influence the quality of services, among others: lack of employees in communication with customers, the layout of service rooms is less comfortable, lack of employee speed in responding to complaints from customers, the number of employees lacking to respond to customers, work tools still need renewal, and company SOPs need renewal in a better direction. Whereas in 2018, Prasetyo, who analyzed the quality of the shipping service with six sigma, identified factors that influenced, among other things: timeliness of delivery of goods, the condition of goods received in good condition according to the order, timeliness of service in accordance with the time given , JNE guarantees the security of transactions and the delivery of goods to customers, JNE is willing to accept criticisms and suggestions, Information on goods arrives (Prasetyo, 2018), convenient operating time and facilitate customers, speed of delivery of goods.

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III. Research Methodology

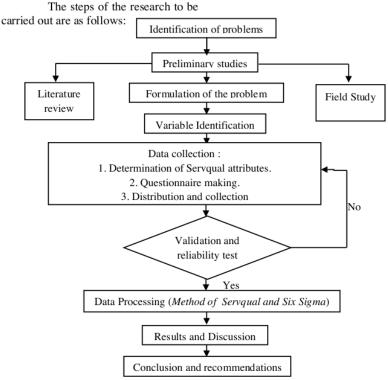


Figure 1. Flow chart of this research

Variable measurements are performed using 5 Likert scales, for expectation and perception categories.

And the following is a Likert scale that is used to measure the variables

Table 1. Likert scale expectation	category
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Answer Choice	Sc ₇ re
Very unimportant	I
Not important	2
Quite important	3
Urgent	4
Very important	5

Table 2. Likert scale for performance or perception categories

Answer Choice	Sc7re
Very Dissatisfied	I
Not satisfied	2
Quite satisfied	3
Satisfied	4
Very satisfied	5

The reason the Likert scale is used is because the Likert scale has some

merit compared to other types, namely besides being relatively easy it is also

Journal of applied Industrial Engineering-University of PGRI Adi Buana

p-ISSN 2622-2027

e-ISSN 2622-2035

reflected in the diversity of scores (variability of score) as a user of a scale of 1 to 10. In general the Likert scale is used to measure the attitude or response of someone expected to an object. This is because in addition to being practical,

a well-designed Likert scale generally has satisfactory reliability. The following are indicators of the research variables used as

questionnaire questions.

Dimension			
Variable	Definition	Indicator of Service	Variable
Tangible (D1)	Physical facilities, equipment and	Comfortable office and supporting facilities	\mathbf{V}_1
· /	personnel appearance (van	11 0	V_2
	Iwarden et al., 2003 in Dehghan (2012: 5)	Modern equipment	V_3
Reliability (D2)	The ability to perform promised services directly and accurately (van Iwarden et al,	The ability of employees to deal with problems faced by customers	V_4
	2003 in Dehghan (2012: 5)	Delivery the goods on time	V_5
		The condition of goods received by customers is good and appropriate	V_6
		Pick up goods on time	V_7
Responsiv	Willingness to help customers	Goods information arrived	V_8
enes (D3)	and provide fast service (van	Fast service process	V_9
	Iwarden et al, 2003 in Dehghan (2012: 5)	Employees are ready to respond to customer requests	V_{10}
Assurance (D4)	Knowledge and respect from employees and their ability to	Transaction security guarantee	V_{11}
	inspire trust and confidence (including competence,	Employees are always polite and friendly	v_{12}
	courtesy, credibility, and security) (van Iwarden etal, 2003 in Dehghan (2012: 5)	Employees are able to answer customer questions	V ₁₃
Empathy (D5)	Individual attention given by the company to its customers	Willing to accept criticism and suggestions	V_{14}
	(including access, communication, customer understanding) (van Iwarden et al, 2003 in Dehghan (2012: 5)	Operating time is convenient and makes it easy for customers	V ₁₅
	Variable Tangible (D1) Reliability (D2) Responsiv enes (D3) Assurance (D4) Empathy	VariableDefinitionTangible (D1)Physical facilities, equipment and personnel appearance (van Iwarden et al., 2003 in Dehghan (2012: 5)Reliability (D2)The ability to perform promised services directly and accurately (van Iwarden et al, 2003 in Dehghan (2012: 5)Responsiv enes (D3)Willingness to help customers and provide fast service (van Iwarden et al, 2003 in Dehghan (2012: 5)Assurance (D4)Knowledge and respect from employees and their ability to inspire trust and confidence (including competence, courtesy, credibility, and security) (van Iwarden etal, 2003 in Dehghan (2012: 5)Empathy (D5)Individual attention given by the company to its customers (including access, communication, customer understanding) (van Iwarden et al, 2003 in Dehghan (2012: 5)	VariableDefinitionIndicator of ServiceTangible (D1)Physical facilities, equipment and personnel appearance (van Iwarden et al., 2003 in Dehghan (2012: 5)Comfortable office and supporting facilities Neat looking employees Modern equipment(D2)The ability to perform promised services directly and accurately (van Iwarden et al, 2003 in Dehghan (2012: 5)The ability of employees to deal with problems faced by customers Delivery the goods on time

Table 3. Indicator of the research variable used

Population and research sample

1. Population

users from January 2018 to August 2019.

The population used in this study is

the number of corporate service

	Table 4. Nullib	er of shipping con			
No	Month	Shipment Amount 2018 2019			
1	January	1503	1048		
2	February	1546	1264		
3	March	1604	1191		
4	April	1571	954		
5	Mei	1511	779		

Journal of applied Industrial Engineering-University of PGRI Adi Buana p-ISSN 2622-2027

e-ISSN 2622-2035

6	June	1075	498
7	July	1206	564
8	Augustus	1321	679
9	September	1451	
10	October	1362	
11	Nopember	1320	
12	December	1344	
	Mean	11	89

2. Sample

Determination of the sample size in this study was taken using the Slovin formula (Sugiono 2013) :

$$n = \frac{N}{1 + Ne^2}$$

Information :

n = sample size

N = population mount

e = fault tolerance limit

Based on the formula above, the

following calculation is obtained :

$$n = \frac{1109}{1 + 1189 (0.1)^2} = 92.24 \approx 100$$

Sampling is done randomly without regard to strata of the population presented. Members of PT. Kamadjaja Logistik surrounds the same opportunities because it has (had experience) interacting directly with service providers.

Research result

Validity test is performed on the results of the questionnaire to calculate the correlation coefficient between the scores of each attribute for each respondent and the total answers of each respondent. And the results of the validity test of all dimensions using the SPSS 20.0 application found that all the questions are valid so that further data processing can be done.

From the calculations obtained the correlation value between the question score with the total score. This value is then compared with the value of r-table at 0.05 significance and the amount of data is 100 questionnaires, then the r-table is 0.195. if R arithmetic> r table then the question item is declared valid, whereas if R arithmetic <r table then the question item is declared invalid, here are the results of the calculation of the validity test per data dimension using SPSS 20.0.

Expectations a. Tangible

Tabel 5. Validity Results of SPSS Data Processing for Tangibles Expectation Dimensions

Correlations

		3X1	×2	243	Total
×1	*ear son Connel alcon	5 I.S.	- COS	1 011	664
	Sig (2-tailed)	215.1145547	5- 4 50	:2814	001
	Eum of Equares and	13.4.10	- 0110	1 1940	~ во:
	Opvarlance	2.30	.C.O-	.0.3	. 47
	Y .	- :0	100	100	- 03
200	=earson Opirelation	.016	100	.041	535
	≣lg. (2 tall±d)	.949		.686	.00:
	Sum of Squares and Ordes products	0E0.	11.210	.430	0.80
	Contraction inter-	- 0::1	114	- 002	* U -
	м	· : a	100	100	* 11 :
×:1	"example on Clarred ability	- 10	- 04 -	1	565
	Sig (2-t-at-d)	· 2014	e- 1165		001
	Eum of Equares and Consistent acids	1 240	- 4:10	51 / 510	: O 603
	Opyarlahed	.013	.C04	.099	07
	N	+ 20	100	100	- 03
Tetal	=earson Correlation	.664	.5 35"	.565	
	Elg. (2 tall:d)	.010	.000	.000	
	Sum of Squares and Dross products	14.620	10.800	10.600	36.003
	1	140	1 1154	10/	1105
	4	· ::0	100	1.00	· 0 :

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Table 6.	Summary o	f Tangible	Expectation	Validity T	est

Question	r count	r table	Information
X1	0,664	0.105	Valid
X2	0,535	0,195	Valid
X3	0,565		Valid

b. Reliability

Table 7. Validity Test Results if the SPSS data is the Reliability Expectation dimension

we 1 **	CONTRACTOR AND A STREET AND A CONTRACTOR	324	Xb	5.6	34	10.54
24	Pearson Correlation	10 1000000	.130	.119	.022	.512
	Sig (2-latted)	committee	97	2.39	0.30	0.00
	Sum of Squares and Cross-products	NOLU	7 6444	ч сла	-4.111	1 8.10
	Covenance	.051	015	019	.002	0/9
	N	1.00	- 00	100	100	1 30
34.4	Hearson Genelation	1 -11	S	1 8.000	1177.0	41.14
	Erg. (2 tarled)	.157	manuelle	. 203	US C	000
	Cross-products	-1 500	14 750	- 850	- 200	7 220
	Covariance	.019	. 49	.010	.002	0/3
	N	100	00	100	100	100
×G	Cestson Correlation	- 119	- 0.60	U.H. 9	- 004	201
	Sen. (22 Landred)	21.00.00	4114	and the second sec	14.01.12	11.14
	Strong Adulates and Gross preducts	-1.300	950	12.210	040	1 010
	stevariance	11.1.1	1111	7.47	131.213	1.14 14
	N	TCO	. 00	100	100	1 30
27	Cearson Correlation	.032	017	CO4	1	222
	Sig (2 talled)	830	867	672	Same Same	027
	Sum of Squares and Gross products	.200	.200	.040	9.300	3 440
	Covariance	0.02	- 002	000	085	035
	19	11.11	- 101	3181	3110	7. 10
10.4	Pearson Correlation	.512	'96'9 ^{~~}	.261	. 1212 12	
	51g (2-talled)	0.00	000	C08	027	
	Sum of Squaree and Creas-products	* **.14	2 2 LALA	1 > 111	.* 141	
	Covariance	.079	.013	.049	.035	250
	19	100	- 00	100	100	1 30

** Correlation is significant at the 0.01 level (2-tailed)
* Correlation is a gnificant at the 0.05 level (2-tailed)

Table 8. Summary of validity reliability test

Question	r count	r table	Information
X4	0,512		Valid
X5	0,369	0.195	Valid
X6	0,261		Valid
X7	0,222		Valid

c. Responsiveness

Table 9. Validation Test Results Responsiveness dimension

Correlations					
		200	200	2010	Lotat
×u	Pearson Correlation	1	.000	.099	.530
	ting (2-lailed)		3127	33211	000
	fium of Squares and Cross-products	8.190	.920	.810	8.300
	Covanance	.003	.000	.000	.004
	N	100	100	100	100
×9	Pearson Correlation	.099	1	.099	.709
	long. (2 tented)	.327		.321	.000
	Sum of Squares and Gross products	820	10 560	820	12 400
	Covariance	.009	.107	.009	.120
	11	100	100	100	100
×10	L'earson Correlation	- 05454	0.5454	1	509
	Sig (2 talled)	328	377	22222	000
	Sum of Squares and Gross-products	.810	.920	8.190	8.300
	COVARIANCE	- 0.011	0.059	111121	0114
	N	100	100	100	100
Lotal	Pearson Constation	.535		.039	1.1
	ting (2-barbard)	000	000	000	
	Sum of Squares and Cross-products	8 300	12 400	8 300	29 000
	Govariance	.084	.125	.084	.293
	N	100	100	100	100

** Corrolation is significant at the 0.01 lovel (2 tailed)

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Table 10. Summary of the validity of the responsiveness of expectations

Question	r count	r table	Information
X8	0,593	0.105	Valid
X9	<mark>0</mark> ,709	0,195	Valid
X10	0,539		Valid

d. Assurance

Table 11. Validity Test Results for SPSS data if the Assurance Expectation dimension

		Correlations			
		×11	×12	X13	Total
×1 Tab	le 12. Summary of the exp	ectations of	he validfty	assurance t	est .538
	estion of squarescount	6.s-tabl	e .110 I	nformation	6.390
2	Kildovariance 0,538	000	004	Valida	065
812	C12 Carson Correlation	10,d9	100	Valid 4	100
Σ	(19iq. (2 tailed) 0,566 Burn of Equares and Gross products	.630 ,440	7.960	Valid ²⁹	0.160
	Covariance N	.004	.074	.004	.002
×1.3	Pearson Correlation	- 081	049	1	566
	Big (2 tailed)	424	629		000
	Sum of Squares and Cross-products	.560	.360	7.360	7.100
	Covariance	006	.004	.074	.072
	N	100	100	100	100
Total	Pearson Correlation	.530**	.646	.566	1
	Sig (2-tailed)	000	000	000	100
	Sum of Squares and Cross-products	6 390	8 160	7 160	21 710
	Covananco	.065	.082	.072	.219
	N	100	100	100	100

***. Correlation is significant at the 0.01 level (2 failed).

e. Empathy

Table 13. Empathy dimension validity test results

		814	201.5	Lobat
×14	L'earson Correlation	1	- 0117	6011
	Glig (2-talled)		382	000
	Sum of Squares and Cross-products	12.560	1.280	11.280
	COMMENTER	1.27	- 131:5	114
	N	100	100	100
×15	Pearson Conclation	.087	1	.738
	Sig (2-bailed)	392		1101
	Sum of Squares and Cross-products	1.280	17.390	16.110
	Govariance	.013	.1/8	.165
	N	100	100	100
Total	Pearson Correlation	.608	.738	1
	Sig. (2-tailed)	.000	.000	
	Sum of Squares and Gross products	11 200	16110	27 380
	Covarlance	.114	.163	.277
	N	100	100	100

Table 14. Empathy dimension validity test results

Question	r count	r table	Information
X14	0,608	0,195	Valid
X15	0,738	-,170	Valid

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e-ISSN 2622-2035

Performance or Perception

a. Tangible

1000		¥1	42	Y3	Total
¥1	Pearson Correlation	1	.070	.043	.642
	Blg (2 talled)		488	67.3	000
	Sum of Squares and Cross-products	17 110	> 200	-1 720	47 920
	Covariance	.479	.022	.017	.484
	N	100	100	100	100
Y9	Pearson Correlation	070	1	269"	608
	Sig. (2-tailed)	.400		.007	.000
	Sum of Squares and Gross products	2.200	20.750	7.150	30.100
	Govariance	.022	.210	.072	.304
	N	100	100	100	100
Y3	Pearson Correlation	.043	.269	1	.624
	Sig (2-talled)	673	007		000
	Sum of Squares and Cross-products	-1.720	7.150	34.110	39.510
	Govariance	017	072	345	399
	14	100	100	100	100
otar	l'earson Correlation	.642**		.624	1
	Sig. (2 tailed)	.000	.000	.000	
	Sum of Squares and Cross products	47 920	30 100	39 540	117 560
	Covanance	:404	.304	.399	1.107
	N	100	100	100	100

** Correlation is significant at the 0.01 level (2-tailed)

Table 16. Summar	v of the validity	7 test of	tangible i	perception

Question	r count	r table	Information
Y1	0,642	0.105	Valid
Y2	0,609	0,195	Valid
Y3	0,624		Valid

b. Reliability

Table 17. Validity Test Results if SPSS data on the Perception Reliability dimension.

Correlations

Correlations						
		N4	Y.5	YG	Y7	Total
14	*earson Correlation	1	049	017	2 ° 11 %	5:48
	Sug (2-tarled)	000000000	625	1165-1	ue:>	(101
	Bum of Scuares and Cross-products	311 980	1:170	1 61 3	10 790	51 080
	Covariance	384	0.37	01.3		546
	V	* CD	100	100	* C 13	1 11 1
(h	*earson Correstor	0.459	° 3 (151	0:14	661
	ting (2-tarled)	60.05	0.5	11/	7.4.1	000
	Burn of Scuares and Cross-products	3 370	119310	1.6 6:10	3 3e0	142.87
	Covariance	.034	1.205	.163	.034	1.441
	SI	* C E	100	103	* C C	100
6 ES	fearson Correlator	017	1.58	1	- 01 /	540
	Sig (2-bailed)	nen	117		310.01	000
	Bum of Scuares and Cross-products	1 0 1 0	156:10	\$2,990	-7 790	102.910
	Dovariance	.010	.168	.930	.078	1.030
	N	- co	100	100	- co	100
1	*earson Correstor	. 11 X	0.37	- 0017	1	500
	Sig (2-tailed)	De?	7.1.1	24111		000
	Burn of Scuares and Closs-products	10.790	1:160	-//20	ну теп	93.520
	Covariance	.* C8	.034	.073	.800	.91 -
	V	+ CO	100	100	+ CO	100
Lotal .	Pearson Gerre atter	439	661	54C	500"	
	Sug (2-tarled)	01:13	000	CCCC	000	111000000000000000000000000000000000000
	Bum of Scuares and Cross-products	57.050	142870	. co 810	80.500	364:3-1-93
	Covariance	.546	1.441	1.033	.914	3.941
	V	+ co	100	100	+ co	100

**. Correlation is significant at the 0.01 evel (2 talled).

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Table 18. Summary of the validity test of perception reliability

Question	r count	r table	Information
Y4	0,493		Valid
Y5	0,661	0,195	Valid
Y6	0,540		Valid
Y7	0,500		Valid

c. Responsiveness

Table 19. Test Result of Perceived Responsiveness dimension Validity

		Y8	YH	Y10	Lotal
YH	Pearson Correlation	1	233	- 163	61.2
	Sig. (2 tailed)		.020	.106	.000
	Sum of Squares and Cross-products	36.000	10.000	-5.000	41.000
	Covariance	.364	.101	051	.414
	N	100	100	100	100
Y9	Pearson Correlation	233	1	018	114
	Siq. (2-lailed)	.020		.059	.000
	Sum of Squares and Cross-products	10.000	51.240	.660	61.900
	Covariance	.101	.510	.007	.625
	N	100	100	100	100
Y10	Pearson Correlation	163	018	1	382
	Sig. (2-tailed)	.106	.059		.000
	Sum of Squares and Cross-products	-5.000	.000	26.190	21.850
	Covarlance	051	.007	.265	.221
	N	100	100	100	100
Total	Pearson Correlation	.612**	.774	.382	1
	Sig. (2-talled)	.000	.000	.000	20
	Sum of Squares and Gross products	41 000	61 900	21 850	124 750
	Covariance	.414	.625	.221	1.260
	N	100	100	100	100

Correlation is significant at the 0.05 level (2 failed)
Correlation is significant at the 0.01 level (2-failed).

Table 20. Summarize the validity of perception responsiveness of perception

Question	r count	r table	Information
Y8	0,612	0.105	Valid
Y9	0,774	0,195	Valid
Y10	0,382		Valid

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d. Assurance

Table 21. Test Results of Perceived Assurance dimension validity

10.00	105 N. C. N.	Y11	¥12	Y13	Lotal
Y11	Pearson Correlation	1	.090	.090	.641
	Sig. (2-tailed)		.375	.372	.000
	Sum of Squares and Gross products	25.840	2.520	2.280	30.640
	Covariance	261	025	0.2.3	308
	ы	100	100	100	1.00
V12	Pearson Correlation	080	<u>.</u>	- 042	614
	Sig. (2 tailed)	.375		.677	.000
	Sum of Squares and Cross-products	2.520	30.560	-1.160	31.920
	Covanance	.025	.309	.012	.322
	И	100	100	100	100
¥13	Pearson Correlation	.090	.042	1	.553
	Sig. (2-tailed)	.372	.677	25.	.000
	Sum of Squares and Gross products	2 280	1 160	24 760	25 880
	Covariance	023	- 012	250	261
	N	100	100	100	100
Total	Pearson Correlation	641	614	553	1
	Sig. (2 tailed)	.000	.000	.000	
	Sum of Squares and Cross-products	30.610	31.920	25.000	00.110
	Covanance	.309	.322	.261	.893
	N	100	100	100	100

Table 21. Summary of perception assurance validity tests

Question	r count	r table	Information
Y11	0,641	0.105	Valid
Y12	0,614	0,195	Valid
Y13	0,553		Valid
. 1			

e. Empathy

Table 22. Validity Test Results if SPSS data Empathy Perception dimensions

		Y1.4	Y15	Total
Y1.4	Pearson Correlation	1	.356	.794
	Sig. (2-tailed)		.000	.000
	Sum of Squares and Cross-products	23.790	9.790	33.580
	Covariance	.240	.099	.339
	N	100	100	100
Y15	Pearson Correlation	.356	1	.851
	Sig. (2-tailed)	.000		.000
	Sum of Squares and Cross-products	9.790	31.790	41.580
	Govariance	099	321	420
	N	100	100	100
Total	Pearson Correlation	.794	.851	1
	Sig. (2 tailed)	.000	.000	
	Sum of Squares and Cross products	33.580	11.580	75.160
	Covarlance	3.3.9	420	7.59
	N	100	100	100

**. Correlation is significant at the 0.01 level (2-tailed).

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14010 20100	miniary of the van	only of empleting	perception t	0.00
Question	r Count	r table	Information	1
Y14	0,794	0,195	Valid	
Y15	0,851		Valid	
Amelanda of Com			Congregation	

Table 23. Summary of the validity of empathy perception test

IV. Analysis of Service Quality on Customer Satisfaction Service quality method

In the table below, it can be seen that the gap is less than zero (<0), thus indicating a gap between the expectations and perceptions of consumers. Consumers are still not satisfied with the services provided by PT. Kamadjaja Surabaya. This dissatisfaction is caused by consumers' perceptions when enjoying services not as expected.

Table 24. Value of the gap between the dimensions of perception and the	ne
dimensions of hope	

No	Atribut	Percep tion Rate (X)	Expect ation level (Y)	Averag e Percep tion	Aver age Expe ctatio ns	Gap
1	Comfortable office and supporting facilities	384	484	3,84	4,84	-1
2	Neat looking employees	395	487	3,95	4,87	-0,92
3	Modern equipment	383	489	3,83	4,89	-1,06
4	The ability of employees to deal with problems faced by customers	351	490	3,51	4,9	-1,39
5	Delivery the goods on time	313	483	3,13	4,83	-1,7
6	The condition of goods received by customers is good and appropriate	349	485	3,49	4,85	-1,36
7	Pick up goods on time	330	490	3,3	4,9	-1,6
8	Goods information arrived	400	491	4	4,91	-0,91
9	Fast service process	374	488	3,74	4,88	-1,14
10	Employees are ready to respond to customer requests	391	491	3,91	4,91	-1
11	Transaction security guarantee	396	493	3,96	4,93	-0,97
12	Employees are always polite and friendly	388	492	3,88	4,92	-1,04
13	Employees are able to answer customer questions	382	488	3,82	4,88	-1,06
14	Willing to accept criticism and suggestions	389	486	3,89	4,86	-0,97
15	Operating time is convenient and makes it easy for customers	389	479	3,89	4,79	-0,9

V. Six Sigma

The Six Sigma method is used to determine the quality of service provided to customers, by using Define, Measure, Analyze, Improvement, Control (DMAIC) to make Continuous improvements (Wisnubroto, 2012). The results of the six sigma calculation are shown in the table below.

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Table 25. Six Sigma Calculation Results Average Average Satisfaction Level of Sigma Atribut Gap DPMO level of level of Target Satisfaction value expect. perfor. V1 3.84 100.00% 79.34% 232000 2.27 4.84 -1 V2 3.95 -0.92 100.00% 81.11% 210000 4.87 2.29 V3 4.89 3.83 -1.06100.00% 78.32% 234000 2.27 V4100.00% 298000 4.9 3.51 -1.3971.63% 2.20V5 100.00% 64.01% 374000 4 89 3.13 -1.762.13 V6 4.93 3.49 -1.44 100.00% 70.79% 302000 2.20 V7 3.28 100.00% 344000 4.96 -1.6866.13% 2.16V8 -0.91 100.00% 81.47% 200000 4.91 4 2.30 V9 3.74 4.88 -1.14100.00% 76.64% 252000 2.25 V10 4.9 3.91 -1.02100.00% 79.80% 218000 2.28 V11 4.93 3.96 -0.97 100.00% 80.32% 208000 2.29 V12 4.92 3.88 100.00% 78.86% 224000 2.28 -1.04V13 4.92 3.82 -1.1 100.00% 77.64% 236000 2.26 V14 4.92 3.89 -1.03100.00% 79.07% 222000 2.28 V15 222000 4.84 3.89 -0.95 100.00% 80.37% 2.283.74 76.37% 4.90 100.00% 251733 2.25 -1.16 Sum.

VI. Conclusion

From the results of research and data processing, it was found that the most influential attribute on service quality and the priority of improvement was artibut Punctuality of delivery of goods. Whereas the most influential dimension is reliability. However, when **Bibliography**

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viewed from the side of consumer satisfaction, the quality of service is not optimal as indicated by the average performance score of 3.74; expectation score of 4.90; gap -1,16; satisfaction level of 76.37%, DPMO value 251733, and sigma level 2.25.

e-ISSN 2622-2035

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